

Page 3, line 4, before the paragraph beginning with "It has now surprisingly...",  
please add the following heading and paragraph:

--OBJECTS AND SUMMARY OF THE INVENTION

A (

It is an aspect of this invention to provide a method of making a cemented carbide insert provided with a thin wear resistant coating with excellent properties for machining of steels and stainless steels comprising WC, 5-12.5 wt-% Co and 0-10 wt-% cubic carbides such as TiC, TaC, NbC or mixtures thereof wherein the WC-grains have an average grain size in the range of 1.0-3.0  $\mu\text{m}$ , the WC grains have a narrow grain size distribution in the range 0.5-4.5  $\mu\text{m}$ , the W-content in the binder phase expressed as the "CW-ratio" defined as  $\text{CW-ratio} = M_s / \text{wt\%Co} * 0.0161$  where  $M_s$  is the measured saturation magnetization of the sintered cemented carbide insert in kA/m and wt% Co is the weight percentage of Co in the cemented carbide, is 0.86-0.96.--;

after line 11, before the paragraph beginning with "Fig. 1 shows in...",  
please add the following heading

A 2

--BRIEF DESCRIPTION OF THE DRAWINGS--;

after line 15, before the paragraph beginning with "According to the invention...", please add the following heading

A 3

--DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS OF THE INVENTION--;

line 16, after "invention", please insert --,--; and  
line 30, after "embodiment", please insert --,--.

Page 4, line 21, after "embodiment", please insert --,--;

line 24, after "invention", please insert --,--; and

line 35, after "milling", please insert --,--; and after "i.e.", please insert

--,--.

Page 5, line 11, after "embodiment", please insert --,--;

line 15, after "case", please insert --,--; and

after the paragraph ending at line 22, please insert the following new

paragraph:

--The invention is additionally illustrated in connection with the following Examples which are to be considered as illustrative of the present invention. It should be understood, however, that the invention is not limited to the specific details of the Examples.

Page 6, line 9, after "coating", please insert --,--.

Page 15, after the last paragraph ending at line 10, please insert the following new

paragraph:

--The principles, preferred embodiments and modes of operation of the present invention have been described in the foregoing specification. The invention which is intended to be protected herein, however, is not to be construed as limited to the particular forms disclosed, since these are to be regarded as illustrative rather than restrictive. Variations and changes may be made by those skilled in the art without departing from the spirit of the invention.--.

Page 16, please delete "Claims" and insert therefor --WHAT IS CLAIMED IS--.